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- 1. The area of the atomic research institute at sinop had the shape of a trapezoid and measures about 600 x 1,200 meters. It was surrounded by a fence and was located in mountainous terrain about 3 km southeast of Sukhumi, northeast of Kelasuri railroad station. The west side of the institute area ran parallel to the highway to Agudzers. The seashore was 200 to 300 meters distant from the institute. The main fence of the institute area ran through the wooded hills rising from a valley. Several of the installations of the institute such as "House D", "House J" and the carpenter shop were fenced in separately. The eastern and western blocks of dwelling houses were also secured by fences. Along the highway to Agudzers, the fence was additionally secured by wire rolls. A rivulet, about 4 meters wide, crossed the institute area. 1
- 2. The installations of the institute fall into two different groups, the institute buildings proper, the dwelling houses and auxiliary buildings. Water was surplied to the institute from Kelasuri, and electric power via a transformer and underground cables from Sukhumi. At a later date, power was also delivered by a new hydro-electric power station, about 70 km north of the institute. The village of Agudzers received its electric power through the transformer of the institute by means of an overhead line. "House J" was also connected to this overhead line. The roads leading from the highway to the old institute buildings were provided with an asphalt cover and extended toward the east.
- 3. In 1950, the institute employed 220 Soviet and 110 German personnel including 8 PWs. Prior to 1950, 160 Germans had worked at sinop. Some scientists were transferred including Dr. Menke who left with his group of biologists in February 1949. Menke had worked on effects of radiation. The institute was subordinate to the 9th Department of the Ministry of the Interior in Moscow. In 1948, this department was redesignated "First Administration". Head of this administration was General Zavenyagin (fnu), its technical managers were General Everyev (fnu) and Professor Novikov (fnu). General Kochlavashvili (fnu) was in charge of the institutes at Sinop and Agudzer, possibly also of Tifls University and an institute in the Crimea. Kochlavashvili lived at Sinop and Manfred von Ardenne was responsible to him.

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- Ardenne's Soviet counterpart was a technical director who also was in charge of the administration of the institute. This Soviet director was a Grusinian and a well-known Soviet naclear physicist who had connections to Tiflis and Yerivan Universities. He seldom interfered with the work of the German scientists. The German section of the institute included an Electro-Physical Department headed by Ardenne, a Mechanical Physical Department headed by Steenbeck, and a Chemical Department headed by Thiessen. Some independent departments which worked for the entire institute were also available.
- In June 1947, the Soviets requested that a stream of ions of 20 mA be produced. Available for the execution of this order was a 60-ton separating magnet which had previously been used in Manfred von Ardenne's Berlin laboratory. The magnet was designed by order of the German Postal Administration by the Austrian Firm of Elin, presumably during WW II or shortly before its outbreak. The magnet was about 260 cm high and its outer diameter measured about 240 cm. The diameter of the core was 76 cm; the pole gap was 40 cm. The windings of the magnet consisted of copper piping which was cooled by water. Field intensities ranging from 5,000 to 11,000 gauss@andndfofoshandropepindixdsfieleld intensities of even 17,200 gauss@seemerebbaladedTheThewpowersessumhinshashedby by an exciting set which produced a stabilized direct current of 110 V and 70 A, 7.7 kW.3
- The vacuum which had the shape of a chamber measuring 90 x 90 x 40 cm and which consisted of brass plates, 22 mm thick, was placed into the magnetic field.

  The joints of the chamber were sealed by rubber. The operating vacuum was 10-6 but it dropped over the weekend to 10-4. The walls of the chamber had openings for the insertion of the ion source and the collector and were also fitted with a number of inspection windows. 4 The ion source was fixed while the collector and the slit system ("Schirmgitter") could be adjusted during operations, the collector mechanically and the slit system by means of electric control. The walls of the vacuum chamber had numerous holes for electric wires and coding pipes. Encased in the vacuum chamber was a second chamber the walls of which consisted of gauze, the top and the bottom were made of this meet tantalum. This second chamber which was also called a "physical chamber" (Physikalische Kammer) rested on porcelain insulators.
- 7. The collector consisted of a water-cooled metal plate measuring 50 x 200 x 10 mm. After experimenting with various types of metal including tantalum, a copper plate was used for the collector after 1948. The collecting of ions could be observed through the inspection windows, and it showed by a yellow decoloration of the copper plate. The amount of ions collected was measured by means of a mA-meter (electrometer?) which was connected to the high-tension circuit leading to the uranium crucible and collector.
- The development of the ion source posed a difficult problem in regard to the type of metal to be used, because for the vaporization of uranium temperatures of 2,3350 C were required. Moreover, it was necessary to keep the size of the source as small as possible and provide it with cooling devices. The experiments made in order to determine the most suitable type of ion source lasted from 1947 to 1950. The generator consisted of three component parts, the uranium crucible, the heating unit, and a cathode. The heating unit filled the space of about 140 mm existing between the crucible and the cathode. This space which is filled with a flaming arch of metallic vapor is the area in which the emission starts. At first, an attempt was made to make the crucible from heat resistant metals such as tantalum and tungsten. The crucible itself waskept small and shallow so that it could hold about 10 grams of uranium. Initially, the heating unit had a conic form and the cathode consisted of wire and units of thin sheets of tungsten, tantalum and similar metals. During the experiments, it was found that the uranium vapor produced between crucible and cathode formed new alloys on the walls of the heating unit, and these alloys changed its electric resistance and thus disturbed the constancy of the currents (Stromstabilisierung). The uranium on the crucible, burned off too quickly and lasted only 30-minutes. The functioning of the metal cathode was distracted by changing electric values in a waipid har way to that of the heating unit. Nevertheless, the German scientists succeeded, in early 1948, in producing an ion source of 20 mA at the collector as originally demanded by the Soviets. The Soviets then informed the Germans that ion currents of 25 mA had been obtained at the screen (slit?) of the 200-ton magnet in Leningrad and a

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1.	Comment. For lacation of the Sinop institute; see Annex 1.	25 <b>X</b> 1
2.	Comment. For layout of the institute buildings, see Annex 2.	
3.	Comment. It is believed that the separating magnet was a component part	
	of the cyclotron previously located at Miersdorf. Work on the construction of this cyclotron was started in 1940 by the research institute of the Deutsche Reichspost. In 1945, the cyclotron was shipped to the USSR. For description of the cyclotron, see "Naturforschung und Medizin in Deutschland, 1939 - 1946" (Scientific Research and Medicine in Germany from 1939 to 1946) (Fiat Review of German Science) volume 14, Nuclear Physics and Cosmic Radiation, Part II, page 32 ff.	P
	For sketch of the separating magnet, see Annex 3.	
4.	Comment. For sketch of the vacuum chamber, see Annex 4.  For sketch of the external view of the vacuum chamber, see Annex 5.  For sketch of the set up of the vacuum chamber, see Annex 6.	25X1
5.	Comment. For schematic diagram of the set up of the ion source, see Annex 7.	•
6,	Comment. For time schedule of the research work done at the Zinop institute, see Annex 9.	
7.	Comment. For sketch of the ultracentrifuge, see Annex 8.	25 <b>X</b> 1
8.	Comment. For organizational chart of the institute, see Annex 10.	
9.	Comment:	

25X1

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C-O-N-F-I-D-E-N-T-I-A-I

25X1

-6-

Legend: See next page

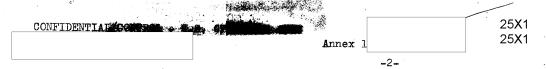
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C-O-N-F-I-D-E-N-T-I-A- L



Location Sketch of the linep Institute
(Scale 1:200,000)

#### Legend:

- l Sukhumi
- 2 Kelasuri railroad station.
- 3 Kelasur River
- 4 Highway
- 5 Area of the Zinop Institute
- 6 Naval barracks
- 7 Civil airfield

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<u>CONFIDENCIAL</u>	MIRDAT II	S. Annex 2	25X
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Layout of the sinop Institute
(Scale 1:10,000)

X

#### Legend:

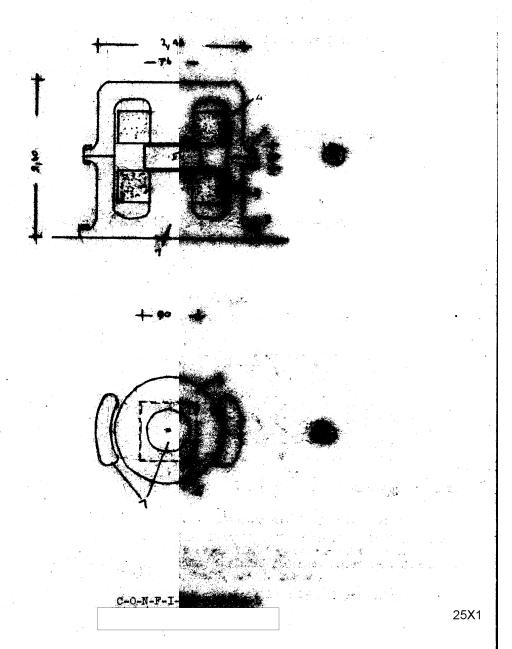
- 1 Railroad station
- Water supply for the institute
- 3 Guardhouse and road block
- 4 Soviet headquarters and administration, single-story building, 25 x 25 meters square.
- 5 Temporary building, accommodating approximately 30 MVD guards
- 6 Houses, most of them occupied by German scientists. Kochlavashvili, Steenbeck and Thiessen lived in these buildings
- 7 New house, erected for Manfred von Ardenne
- 8 So-called Stalin house
- 9 Old Soviet houses
- Four-story house, 70 meters long, housing the polyclinic and the library.

  The southern annex, watch is single-story, housed the motion picture theater
- 11 Shop
- 12 Carpenter shop:
- 13 Laundry
- 14 Three-story dwelling houses for German and Seviet personnel
- 15 Cow shed
- 16 Kennel for 15 dogs
- 17 Garages
- 18 Transformer station and emergency generators
- 19 Gas tank, capacity 300 cubic meters, and two cracking plants
- 20 "Zentralstabilisierung" (?), 100 kW
- "House J", main institute building, 4-story structure. The building housed Thiessen's Department which comprised about 20 men; Steenbeck occupied 2 or 3 rooms; Menke worked there with 12 to 15 assistants until February 1949. Three Soviet groups also had laboratories in "House J". One of these laboratories was the chemical laboratory headed by Dr. Burdoshvili (fnu). The heating installation was located in the middle section of the basement. The house contained a total of 140 rooms ranging in size from 3 x 6 meters to 6.5 x 7 meters. Gas, running water and electric light was available in all of the rooms. Switch boards were seen in four tooms. The house was scheduled eventually to went over to Tiflis University.
- Steenbeck's laboratory, a 3-story building, about 8 x 10 meters. Development work was done there on the centrifuge
- 23 Main workshop, single-story building, measuring about 15 x 60 meters
- 24 "House D", a new building, measuring about 15 x 40 meters. The building was fenced in separately. Work with the separating magnet was done there. Persons who had access to the building included Ardenne, Froehlich, Uerlings, Bernhard, Pottmexer, H. Franke, G. Treff, and E. Suckow.
- 25 Cyclotron building, a 3-story structure, about 18 x 25 meters; under construction in 1950.









CONFIDENTIAL Annex

-11-

Separating Magnet
(Scale 1: 50)

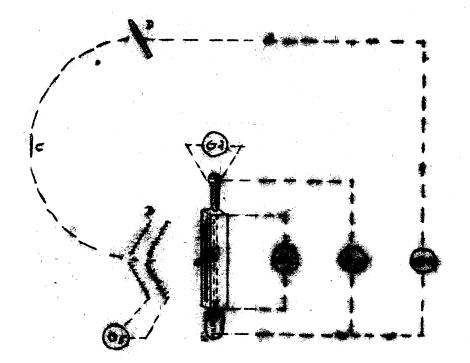
# Legend:

- A Cross section of the magnet
- B Lateral section of the magnet
- Magnet core of cast steel, consisting of two parts
- 2 Fastening device for the two sections of the core
- 3 Fastening to the base
- 4 Field windings, water cooled copper tubes
- 5 "Vacuum chamber", 90 x 90 x 40 cm

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25X1





C-O-N-F-I-D-F

CONFIDENTIAL ACCURATE - U.	Annex 4
	-2 <b>-</b>

25X1 25X1 25X1

-13-

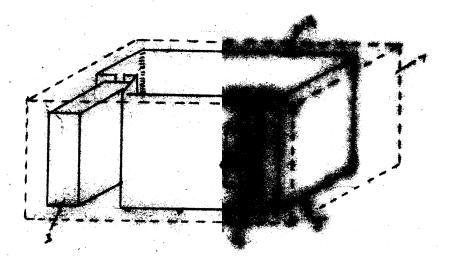
# Switching Diagram for the Vacuum Chamber

### Legend:

- A Ion source
- B Tantalum screen with slit, adjustable
- C Magnetic field
- D Collector
- G Heating for cathode
- $C_2$  Current source, up to 1,200 A with 14 V
- $G_z$  200 to 2,000 V with 2 A
- $G_A$  Up to 36,000 V and 120 mA
- G<sub>E</sub> 12 to 15,000 V

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C-O-N-F-I-D-E-

CONFIDENTIAL CONTROL - U.S.	Annex 5	25X1 25X1
 •	<b>-2-</b>	25X1
-15-	-	

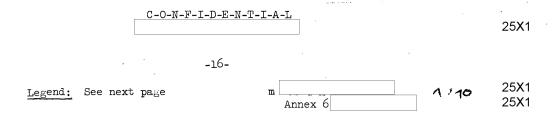
Set-up of the Vacuum Chamber

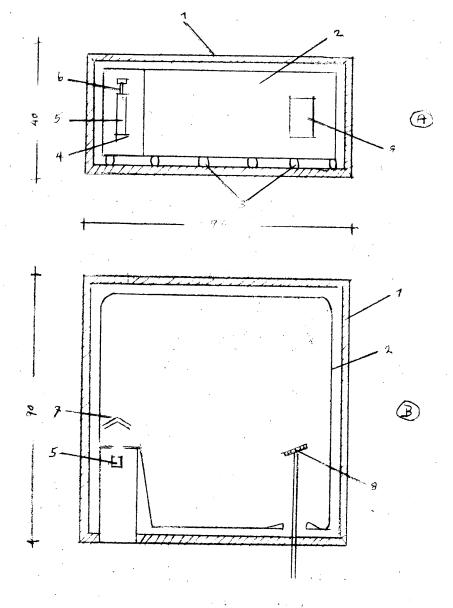
(Scale 1 : 10)

# Legend:

- 1 Brass box, 90 x 90 x 40 cm, walls 22 mm thick
- 2 Inner box of wire gauze, the top and the bottom were made of sheet metal, 1 mm thick
- 3 Case for ion source
- 4 Case for collector
- 5 Insulators designed as supports for the inner box

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C-O-N-F-I-D-E-N-T-I-A-L

25X1

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Annex 6

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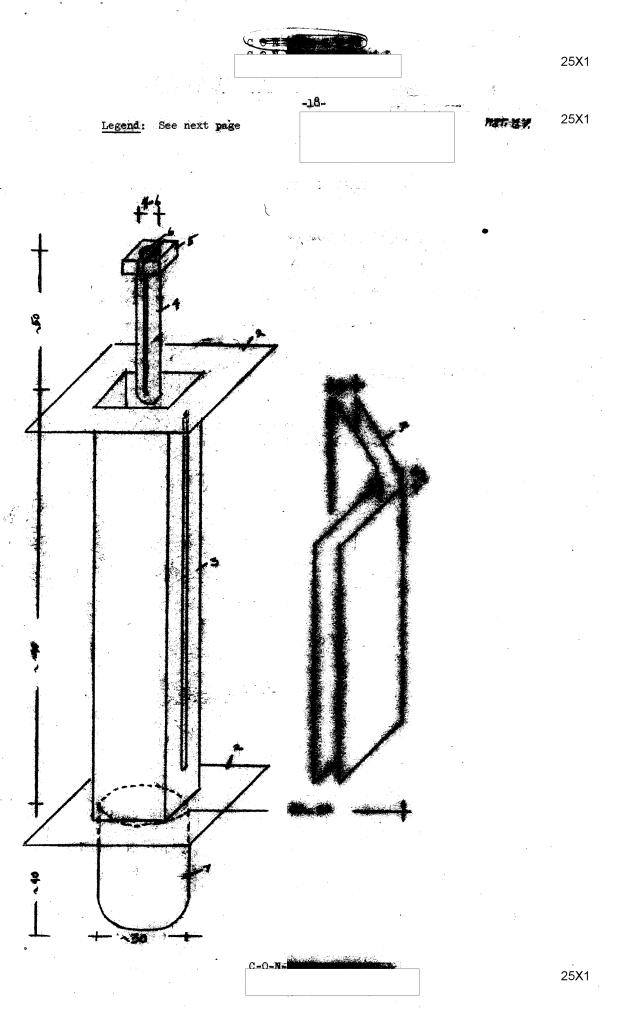
Cross Sections of the Vacuum Chamber

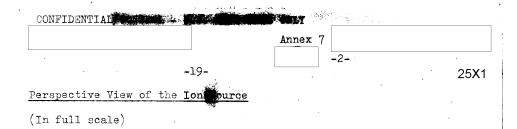
(Scale 1 : 10)

#### Legend:

- A Cross section
- B Lateral section
- 1 External case, vacuum chamber
- 2 Inner chamber, so-called "Physikalischer Kasten" (physical box)
- 3 Insulators
- 4 Uranium crucible
- 5 Heating unit
- 6 Carbon cathode
- 7 Adjustable screen
- 8 Adjustable collector

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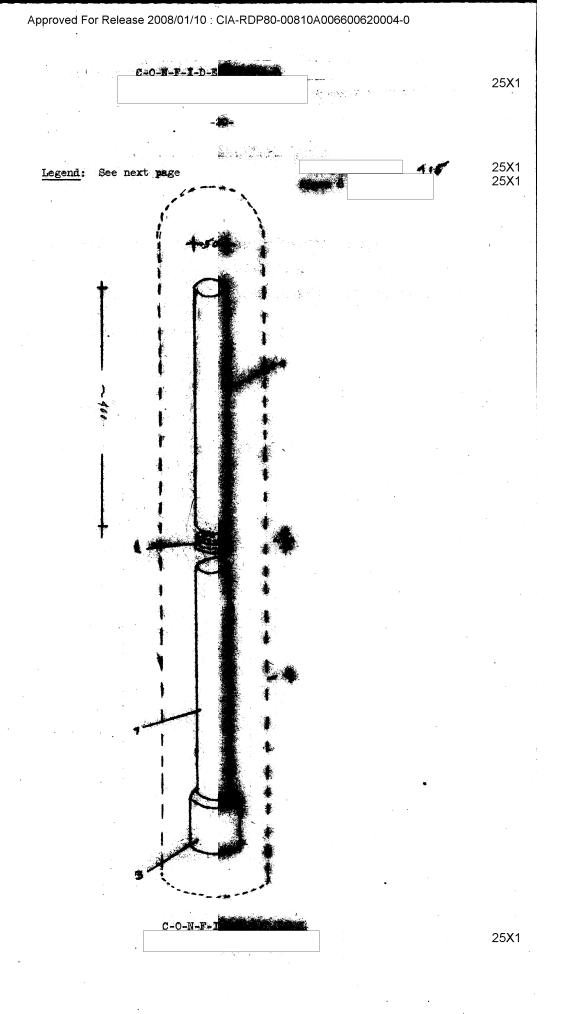




### Legend:

- 1 Uranium crucible of thorium oxide and of beryllium oxide
- 2 Sheets of heating unit, each about 60  $\times$  80 mm
- 3 Tungsten sheet of heating unit, about 1 mm thick. Slit for ions, about 6 mm wide
- Carbon cathode with slit, 4 to 6 mm wide
- Terminals of the cathode
- 6 Ceramic insulators in slit
- Tantalum sereen

Temperature produced in the heating unit 2,3350 C



25X1

CONFIDE	VTIAL	LS ONLY	16 X	25 <b>X</b> 1
		Annex 8		
	21		-2-	

Schematic Sketch of the Ultracentrifuge

(Scale 1 : 5)

### Legend:

- 1 Aluminum tube, wall 0.2 mm thick, turned
- Aluminum sleeve, wall about 1 mm thick, fitted with pierced lid
- 3 High frequency motor, 70 mm in diameter, output 2.5 kW
- 4 Vacuum under glass bell .

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